ABSTRACT OF THE DISCLOSURE

An adjustable mechanical stop for a tube bender is disclosed. The tube bender includes an elongated arm having a pivoting end and a free end, wherein the pivoting end is pivotally connectable to a tube bender. A stop is disposed at the free end of the elongated arm, wherein the stop is disposed to engage a tube in the tube bender. A lock is disposed along the elongated arm, wherein the lock is engageable with the tube bender to adjustably secure the stop relative to the tube bender. A tube bender incorporating the mechanical stop is also disclosed.